

Report as on 17 / June / 2007 :

\*\*\*\*\* ABC MILLS PVT LTD.,\*\*\*\*\*

Production / All / Machine / All /17/06/07 First Shift / History

McNo	Style Name	A%	P%	P/Min	KPicks	Mtrs	Wp	Min/Wp	Wt	Min/Wt	Ost	OsTime	St(Min)	LStp	LHr	M/s	T/St(Min)	
<b>Shed SHED1</b>																		
2	20*20/60*58-98"	24.4	55.4	236	27.6	12.1	33	2.2	4	3.7	2	6.5	94.1	9	4.5	2.4	361.6	
3	20*10/44*40-49"	58.5	81.7	226	63.3	80.4	14	2.3	9	3.0	4	2.8	62.7	8	2.3	2.3	199.2	
5	16*8/84*28-67"	14.6	53.2	230	16.1	14.6	11	2.4	37	0.8	14	6.5	61.3	15	5.8	1.0	409.8	
6	30*30/76*68-106"	48.8	82.0	220	51.2	19.1	21	2.2	0	0.0	2	5.2	51.2	8	3.2	2.2	245.2	
7	16*12/96*48-63"	50.2	73.2	197	47.3	50.1	10	2.9	36	1.5	4	3.6	88.0	8	2.5	1.8	238.9	
9	30*30/76*68-106"	60.6	77.7	205	59.6	22.3	35	1.9	5	2.0	6	8.2	83.4	3	1.8	1.8	189.0	
10	20*10/44*40-49"	60.3	78.6	205	59.4	75.4	25	2.1	15	1.8	1	0.6	78.6	2	1.9	1.9	190.4	
11	20*10/44*40-49"	22.4	52.3	203	21.7	27.6	18	2.0	0	0.0	31	62.0	98.0	13	4.6	2.0	372.3	
<b>8</b>		<b>42.5</b>	<b>72.5</b>		<b>346.3</b>	<b>301.6</b>	<b>167</b>	<b>2.2</b>	<b>106</b>	<b>1.6</b>	<b>64</b>	<b>95.3</b>	<b>617.3</b>	<b>66</b>	<b>26.5</b>	<b>1.8</b>	<b>2,206.2</b>	

Report as on 17 / July / 2007 :

\*\*\*\*\* ABC MILLS PVT LTD.,\*\*\*\*\*

Production / All / Machine / All /17/07/07 First Shift / History

McNo	Style Name	A%	P%	P/Min	KPicks	Mtrs	Wp	Min/Wp	Wt	Min/Wt	Ost	OsTime	St(Min)	LStp	LHr	M/s	T/St(Min)	
<b>Shed SHED1</b>																		
2	15PV*21PV/30*28-62	84.9	91.3	231	141.4	256.5	6	1.6	14	3.0	5	6.5	58.5	6	0.8	2.3	108.7	
3	20*10/44*40-49"	34.7	70.2	225	56.1	71.3	22	2.6	24	2.0	5	2.8	106.1	16	6.1	2.1	469.7	
5	16*8/84*28-67"	53.5	70.3	219	84.5	153.3	58	2.4	12	2.0	3	1.9	162.6	22	2.9	2.2	334.4	
7	16*12/96*48-63"	0.0	0.0	0	0.0	0.0	0	0.0	0	0.0	1	1.0	1.0	0	0.0	1.0	1.0	
9	30*30/76*68-106"	69.8	83.9	228	114.4	42.7	37	2.2	5	1.5	7	9.1	96.3	13	2.0	2.0	217.3	
10	20*10/44*40-49"	52.8	66.8	207	78.5	99.7	65	2.4	10	2.4	5	6.6	188.7	18	2.5	2.4	339.8	
11	20*10/44*40-49"	59.9	75.7	202	86.9	110.4	33	2.2	0	0.0	31	65.6	138.4	15	2.5	2.2	288.5	
<b>7</b>		<b>59.3</b>	<b>77.3</b>		<b>561.8</b>	<b>733.9</b>	<b>221</b>	<b>1.9</b>	<b>65</b>	<b>1.6</b>	<b>57</b>	<b>93.5</b>	<b>751.5</b>	<b>90</b>	<b>16.8</b>	<b>2.2</b>	<b>1,759.3</b>	

Report as on 18 / Aug / 2007 :

\*\*\*\*\* ABC MILLS PVT LTD.,\*\*\*\*\*

Production / All / Machine / All / 18/08/07 First Shift / History

McNo	Style Name	A%	P%	P/Min	KPicks	Mtrs	Wp	Min/Wp	Wt	Min/Wt	Ost	OsTime	St(Min)	LStp	LHr	M/s	T/St(Min)
<b>Shed SHED1</b>																	
2	20*20/60*56-93*50	58.3	69.7	219	61.2	27.8	46	1.5	47	1.0	6	4.5	121.6	9	1.3	1.2	<b>199.9</b>
3	16*8/84*28-67"	69.7	72.8	229	76.6	139.1	46	1.7	36	1.0	19	13.4	124.6	3	0.3	1.2	<b>145.4</b>
5	30*30/72*66-63"	59.6	71.2	222	63.6	49.0	36	2.3	21	1.4	6	5.3	115.7	5	1.3	1.8	<b>193.6</b>
6	30*30/72*66-63"	91.3	93.0	217	94.9	73.0	12	1.3	0	0.0	15	17.3	33.0	1	0.1	1.2	<b>41.6</b>
7	40*40/124*62-39"	67.0	73.4	201	64.4	79.2	63	1.6	7	1.1	10	10.5	116.2	5	0.7	1.5	<b>158.5</b>
10	20*10/44*40-49"	68.1	73.5	204	66.7	84.6	52	1.8	10	1.5	10	9.9	117.3	5	0.6	1.6	<b>152.8</b>
11	20*10/44*40-49"	63.9	66.3	203	62.2	79.0	58	1.9	31	1.0	19	14.0	155.9	2	0.3	1.4	<b>173.1</b>
<b>7</b>		<b>68.3</b>	<b>74.5</b>		<b>489.7</b>	<b>531.7</b>	<b>313</b>	<b>1.7</b>	<b>152</b>	<b>1.0</b>	<b>85</b>	<b>74.8</b>	<b>784.2</b>	<b>30</b>	<b>4.7</b>	<b>1.4</b>	<b>1,064.8</b>

Report as on 15 / Mar / 2008 :

\*\*\*\*\* ABC MILLS PVT LTD.,\*\*\*\*\*

Production / All / Machine / All / 15/03/08 Second Shift / History

McNo	Style Name	A%	P%	P/Min	KPicks	Mtrs	Wp	Min/Wp	Wt	Min/Wt	Ost	OsTime	St(Min)	LStp	LHr	M/s	T/St(Min)
<b>Shed SHED1</b>																	
1	40X40/136X70- 61"	79.4	82.0	208	96.6	70.1	42	1.8	14	1.8	5	2.0	101.6	3	0.3	1.7	<b>120.6</b>
2	40X40/136X70- 61"	74.0	81.0	208	83.2	60.4	36	1.7	18	1.5	8	5.1	94.0	5	0.8	1.5	<b>140.8</b>
3	2/20*10/40*36-67"	88.3	88.3	203	105.0	148.1	38	1.3	10	1.1	13	6.8	68.5	0	0.0	1.1	<b>68.5</b>
4	30*30/120*64 -64"	69.2	76.8	196	79.5	63.1	53	2.0	20	0.6	8	4.3	122.0	7	1.0	1.5	<b>180.3</b>
6	40*40/132*72-120	76.6	78.2	208	93.0	32.8	51	1.9	0	0.0	21	28.1	124.6	2	0.2	1.7	<b>136.8</b>
7	30*20/52*44-75+64	81.5	83.2	205	97.7	112.7	21	1.8	0	0.0	46	59.5	96.4	2	0.2	1.4	<b>108.3</b>
9	2/20*10/40*36-67"	79.8	79.8	205	95.7	135.0	75	1.3	8	1.6	8	4.2	117.9	0	0.0	1.3	<b>117.9</b>
10	30*20/52*44-75+64	94.1	94.1	211	116.0	133.9	21	1.2	4	1.4	10	3.8	34.7	0	0.0	1.0	<b>34.7</b>
11	16*8/84*28-63"	66.0	77.3	210	75.0	136.1	39	1.8	8	1.6	18	22.2	104.9	5	1.3	1.6	<b>184.2</b>
12	16*8/84*28-63"	89.7	90.9	189	99.1	179.8	12	2.4	8	2.0	6	7.6	52.3	1	0.1	2.0	<b>60.2</b>
<b>10</b>		<b>80.0</b>	<b>83.4</b>		<b>940.6</b>	<b>1072.0</b>	<b>388</b>	<b>1.7</b>	<b>90</b>	<b>1.2</b>	<b>143</b>	<b>143.5</b>	<b>916.7</b>	<b>25</b>	<b>3.9</b>	<b>1.5</b>	<b>1,152.2</b>

From the above reports, you can see the actual efficiency gets gradually increased from 42.5% to 80% through continuous monitoring and corrective actions based upon the reports.